

Introduction

- Claudin-18.2 (CLDN18.2) is a tetraspan membrane protein involved in the formation of tight junctions. CLDN18.2 is highly expressed in several cancers, including gastric, esophageal, pancreatic, lung, and ovarian cancers.
- CLDN18.2-targeted therapies have shown promising antitumor effects in clinical studies.
- Bispecific T cell engager has the potential to improve the therapeutic window and overcome resistance to targeted therapy. Here we report the development of HBM7022, a CLDN18.2 x CD3 bispecific antibody with our HCAb Based Immune Cell Engager (HBICE™) 2+1 platform. HBM7022 induces potent and specific killing of gastric cancer cells in both *in vitro* and *in vivo* studies.

Results

HBM7022: A 2+1 CLDN18.2 x CD3 Bispecific Antibody

HBICE™ heterodimeric bispecific antibodies can be easily manufactured and purified by standard methods such as protein A and ion exchange chromatography

Anti-CD3:

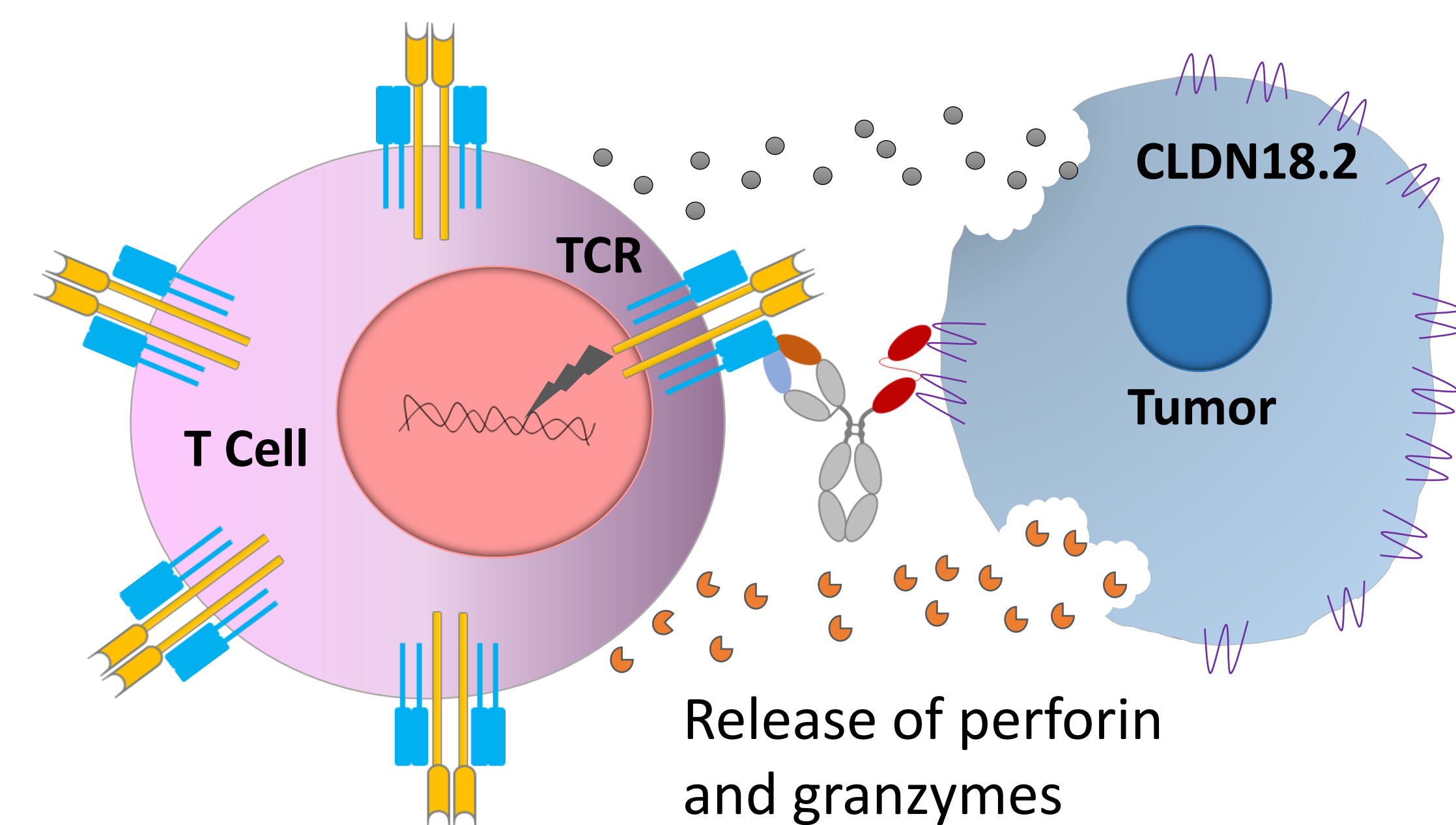
- Optimized anti-CD3 for less cytokine release
- Monkey cross-reactivity

Fc:

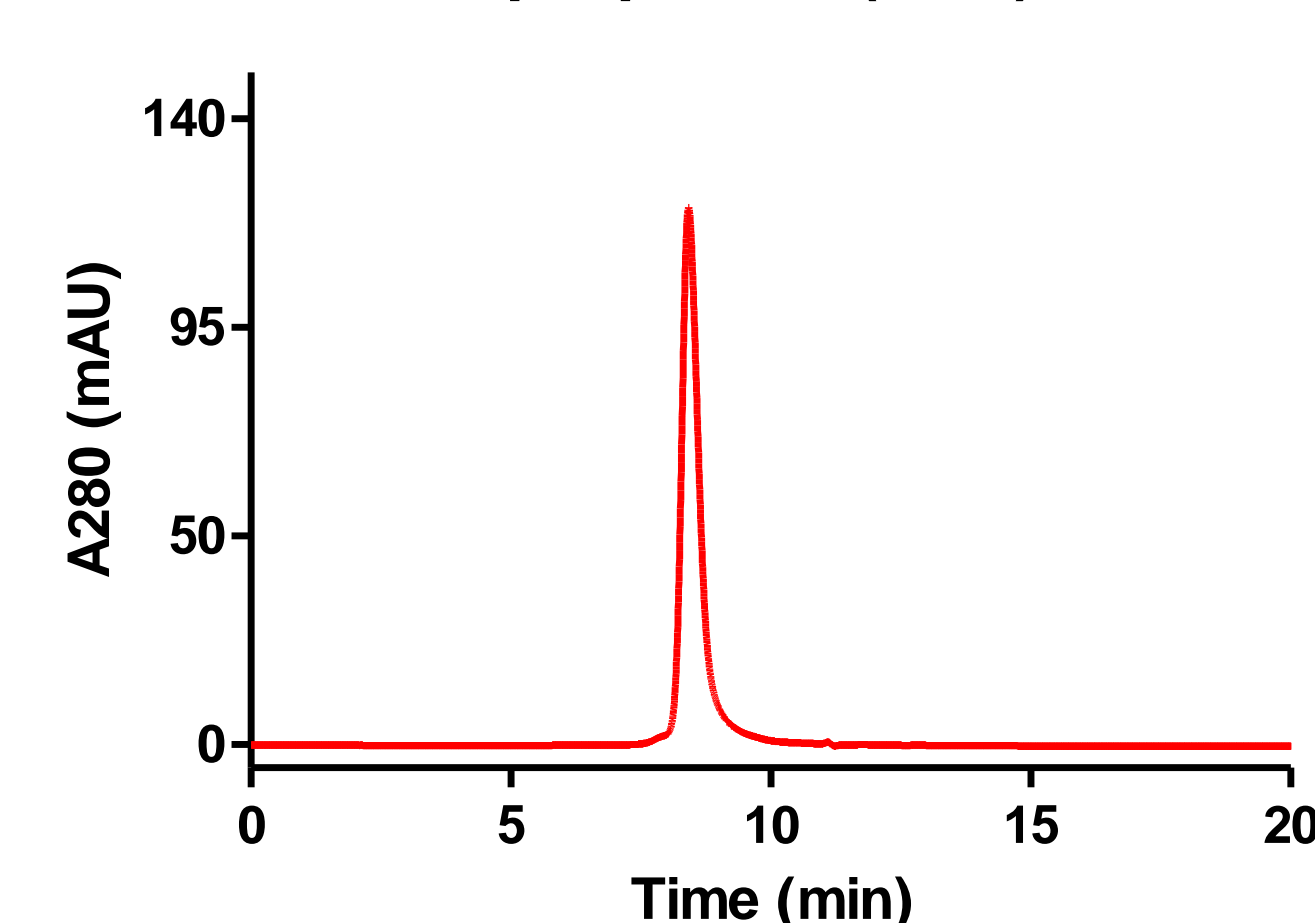
- Eliminated FcγR reactivity
- Half-life extension

Tandem anti-CLDN18.2 VH:

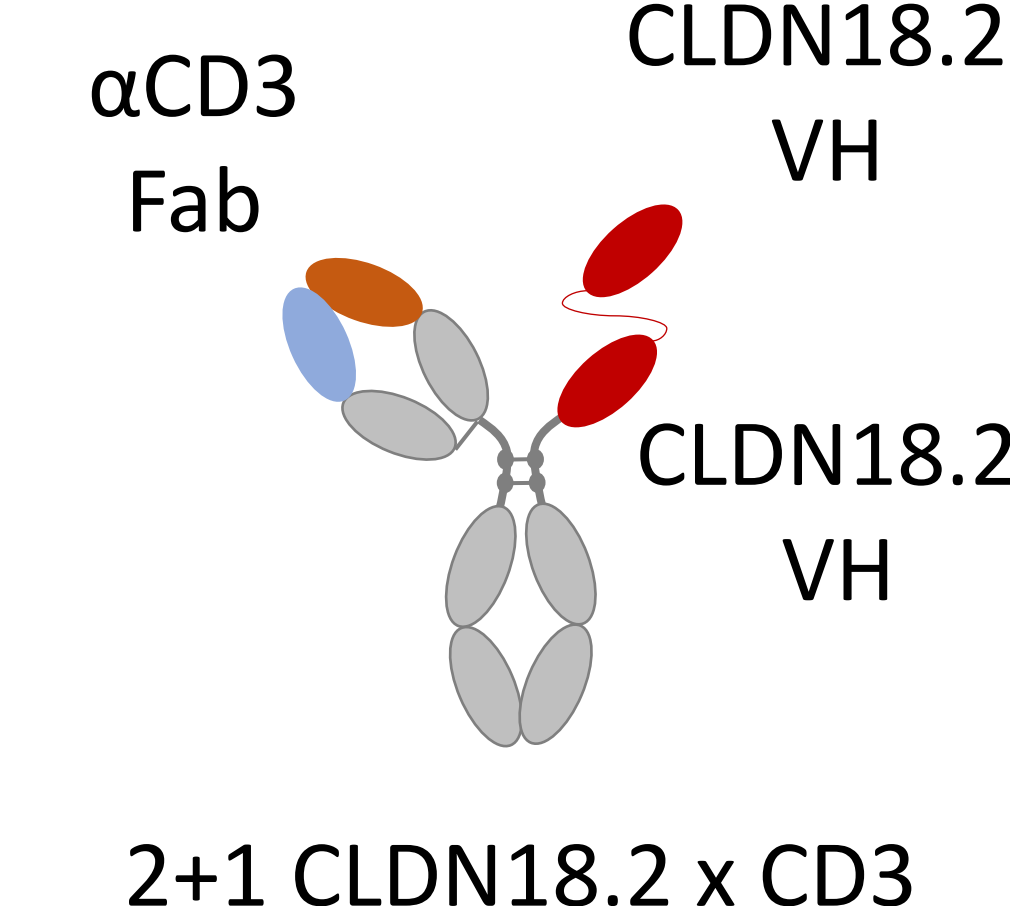
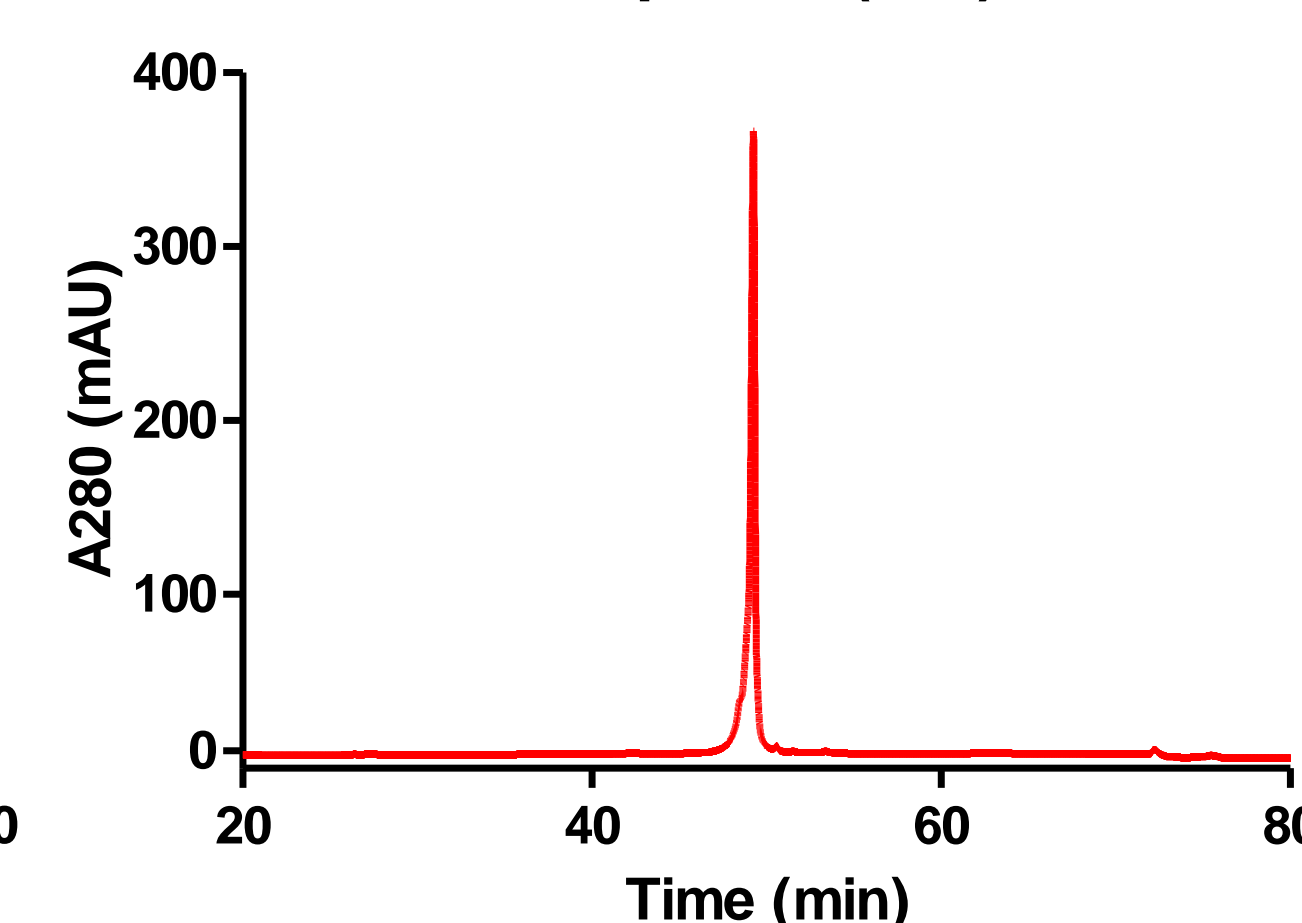
- High avidity binding
- Fully human heavy chain only antibody



Favorable solution properties (SEC)

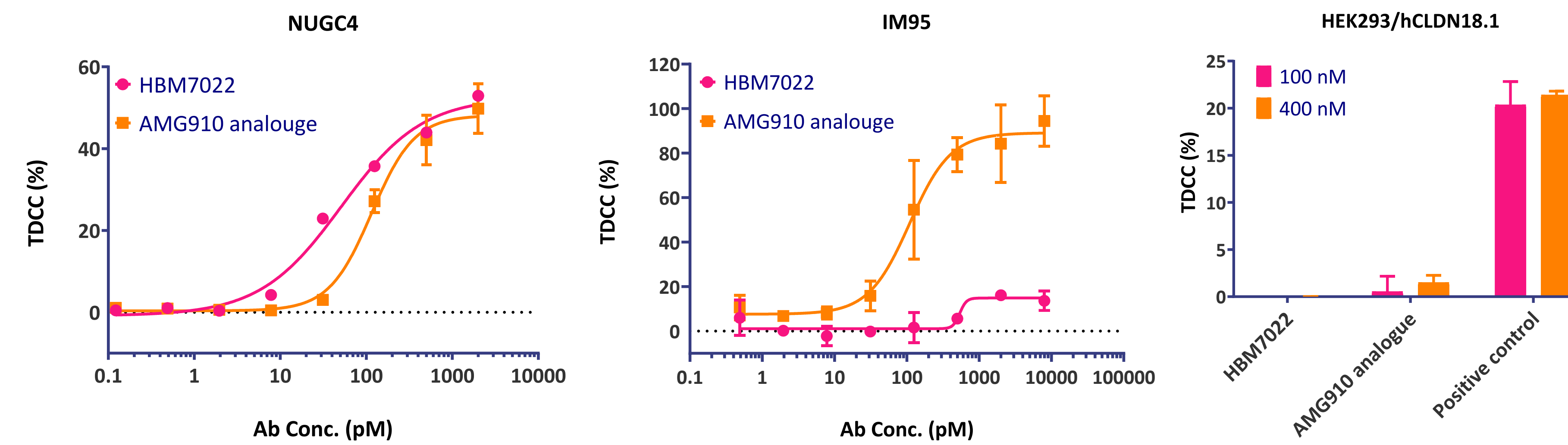


High Purity bispecific (IEX)



Results (continued)

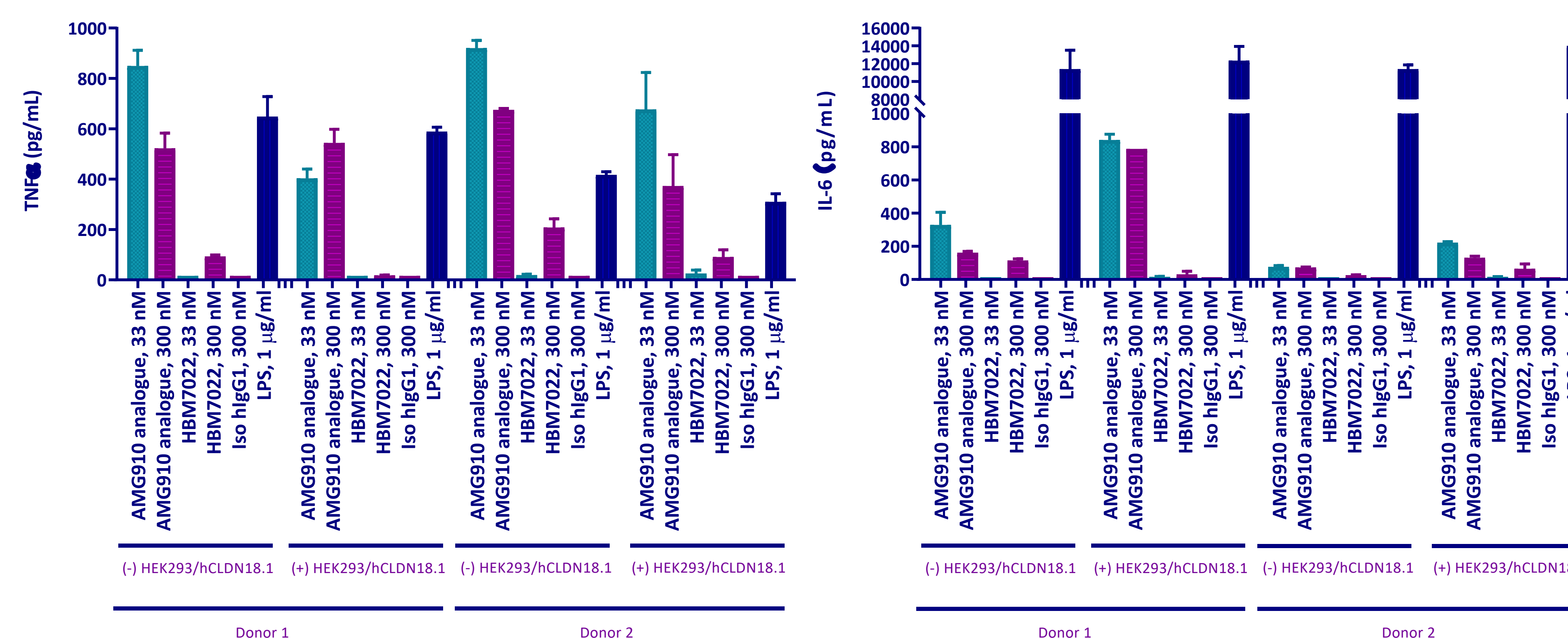
HBM7022 selectively kills tumor cell lines with high CLDN18.2 expression *in vitro*



Activity of HBM7022 was assessed with T cell-dependent cellular cytotoxicity (TDCDC) assays. Cell lines were mixed with human pan-T cells at E:T of 5:1, then treated with antibodies for 48 hrs. ND, Not determined.

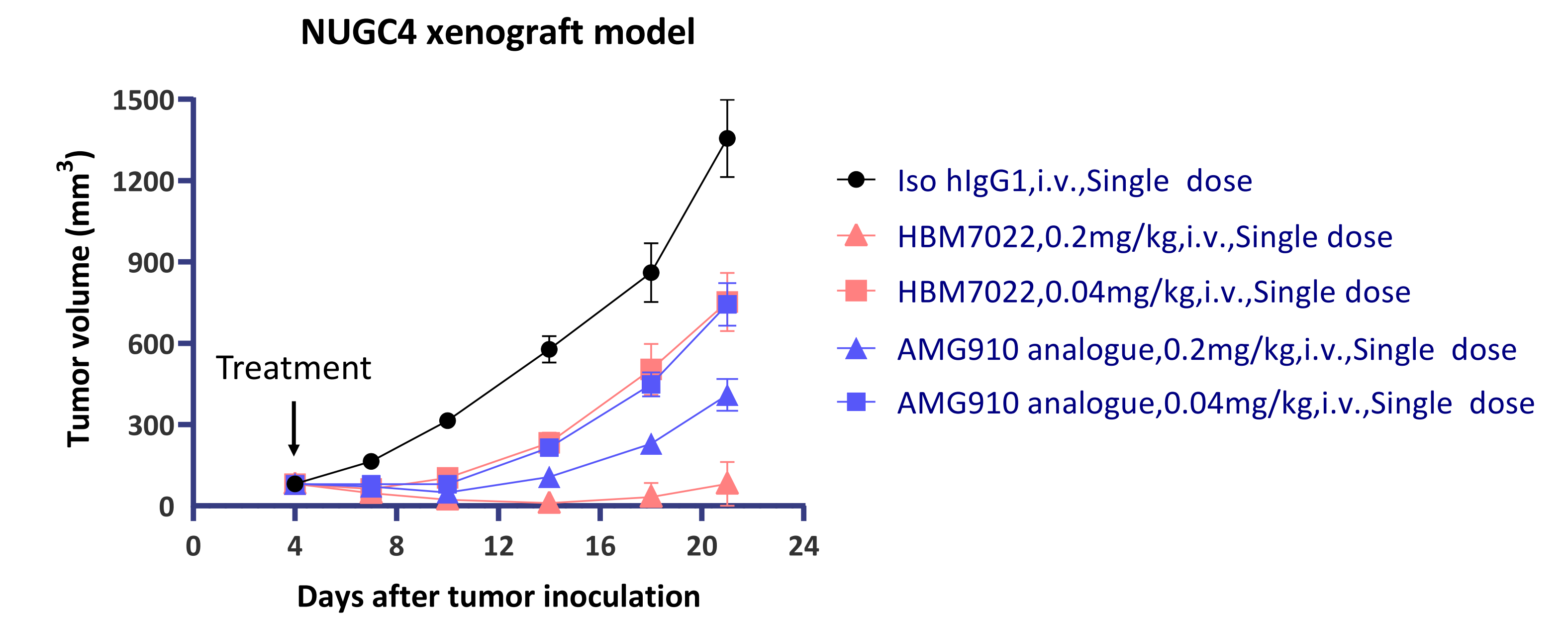
Cell line	TDCDC EC ₅₀ (pM)			
	GSU	NUGC4	SNU-620	IM95
CLDN18.2 expression	High	High	High	Low
HBM7022	53.2	51.3	113	ND

HBM7022 with tuned CD3 activity induces minimal cytokine release *in vitro*



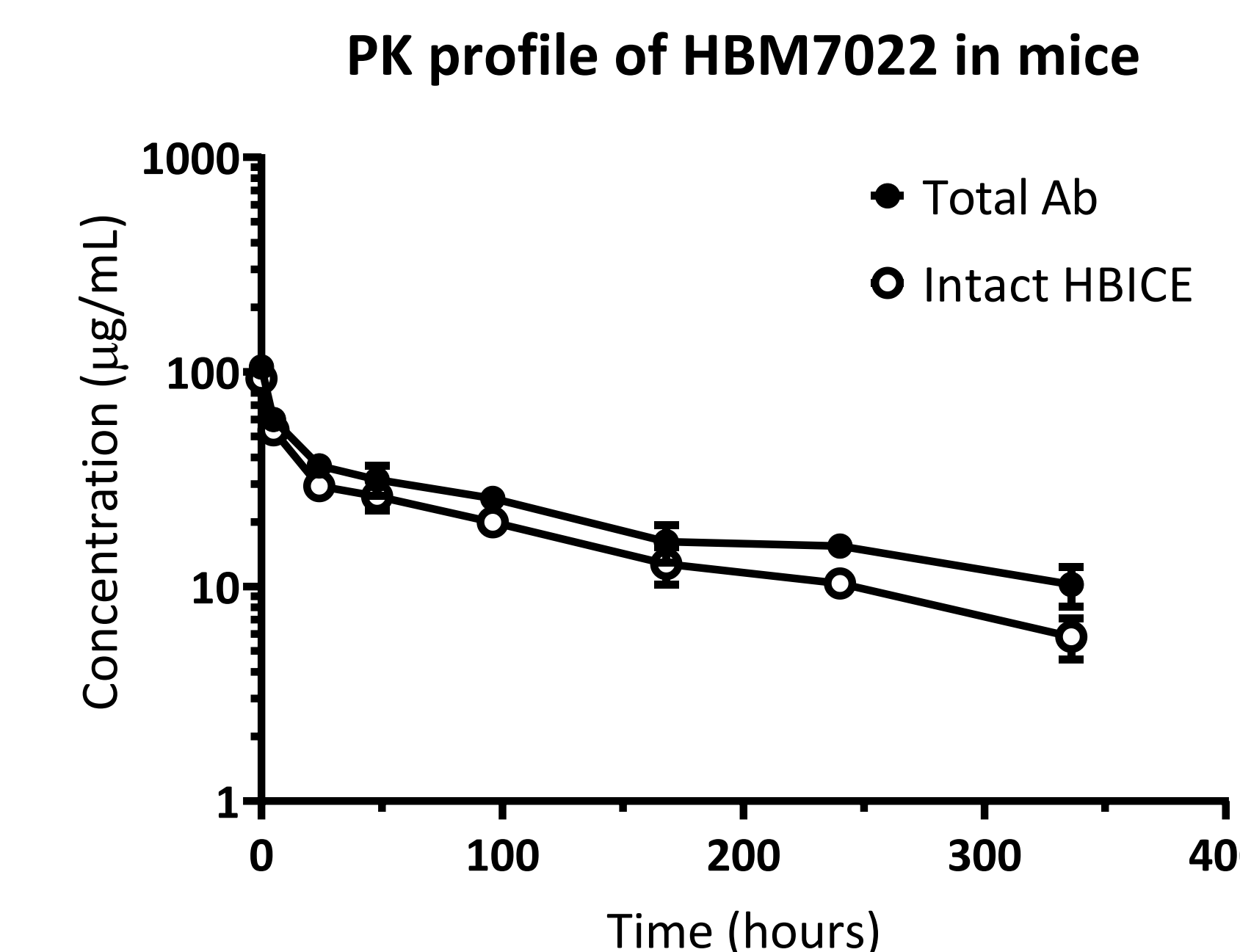
The *In vitro* cytokine release assay; Human PBMCs were incubated with antibodies in the presence or absence of HEK293/hCLDN18.1 cell for 24 hrs. The concentrations of IL-6 and TNFα in the culture medium were quantified by ELISA.

HBM7022 decreases established gastric tumor size



Antitumor activity of HBM7022 against established NUGC4 gastric xenograft tumors; NUGC4 gastric cancer cells and human PBMC were co-injected subcutaneously into NCG mice and allowed to grow to 100-150 mm³. Treatment was administered by intravenous bolus injection on days 4.

HBM7022 has a favorable pharmacokinetic profile



Method	5 mg/kg	
	Total	Intact
AUC _{last} (µg/mL*hr)	7,395±606	5,714±464
AUC (%)	100	77.2
C ₀ (µg/mL)	106	94.1
V _d (mL/kg)	121	132
Cl (mL/hr/kg)	0.50	0.73
T _{1/2} (hr)	173	135

*AUC (%) = AUC / AUC_(Total assay; mean value) * 100

Conclusions

HBM7022 is a HBICE™ 2+1 CLDN18.2 x CD3 bispecific antibody:

- The bispecific antibody is easily manufactured and purified.
- It triggers little to none cytokine release in *in vitro* cytokine release assays.
- It Induces potent and specific killing of gastric cancer cells in both *in vitro* and *in vivo* studies.

These results support clinical testing of HBM7022 as a potential therapeutic option for patients with CLDN18.2+ gastric cancer.